

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

| | | |
|--|-----------|---|
| (51) International Patent Classification ⁶ : C11D 7/50, 3/43, 3/39, 3/20, 3/48 | A1 | (11) International Publication Number: WO 98/21305 (43) International Publication Date: 22 May 1998 (22.05.98) |
| (21) International Application Number: PCT/US97/16101 (22) International Filing Date: 10 September 1997 (10.09.97) (30) Priority Data: 9623473.7 12 November 1996 (12.11.96) GB (71) Applicant: RECKITT & COLMAN INC. [US/US]; 1655 Valley Road, Wayne, NJ 07474 (US). (72) Inventors: MONTICELLO, Michael, Vincent; 266 Schepis Avenue, Saddle Brook, NJ 07663 (US). MAYERHAUSER, George, Robert; 47 Windbeam Lane, Ringwood, NJ 07456 (US). (74) Agents: PARFOMAK, Andrew et al.; Fish & Richardson P.C., Suite 2800, 45 Rockefeller Plaza, New York, NY 10111 (US). | | (81) Designated States: AL, AM, AU, BB, BG, BR, CA, CN, CZ, EE, FI, GE, HU, IL, IS, JP, KG, KP, KR, LK, LR, LT, LV, MD, MG, MK, MN, MX, NO, NZ, PL, RO, SD, SG, SI, SK, TR, TT, UA, UG, UZ, VN, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> |
| (54) Title: AQUEOUS DISINFECTING CLEANING COMPOSITION (57) Abstract Aqueous acidic ready-to-use aqueous cleaning and disinfectant compositions include hydrogen peroxide as an active disinfecting constituent, further include a C ₁ -C ₆ monohydric alcohol, a glycol ether or butoxypropanol or propoxypropanol, a nonionic surfactant, and citric acid. Methods of cleaning and disinfecting surfaces are also disclosed. | | |

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

| | | | | | | | |
|----|--------------------------|----|--|----|--|----|--------------------------|
| AL | Albania | ES | Spain | LS | Lesotho | SI | Slovenia |
| AM | Armenia | FI | Finland | LT | Lithuania | SK | Slovakia |
| AT | Austria | FR | France | LU | Luxembourg | SN | Senegal |
| AU | Australia | GA | Gabon | LV | Latvia | SZ | Swaziland |
| AZ | Azerbaijan | GB | United Kingdom | MC | Monaco | TD | Chad |
| BA | Bosnia and Herzegovina | GE | Georgia | MD | Republic of Moldova | TG | Togo |
| BB | Barbados | GH | Ghana | MG | Madagascar | TJ | Tajikistan |
| BE | Belgium | GN | Guinea | MK | The former Yugoslav Republic of Macedonia | TM | Turkmenistan |
| BF | Burkina Faso | GR | Greece | ML | Mali | TR | Turkey |
| BG | Bulgaria | HU | Hungary | MN | Mongolia | TT | Trinidad and Tobago |
| BJ | Benin | IE | Ireland | MR | Mauritania | UA | Ukraine |
| BR | Brazil | IL | Israel | MW | Malawi | UG | Uganda |
| BY | Belarus | IS | Iceland | MX | Mexico | US | United States of America |
| CA | Canada | IT | Italy | NE | Niger | UZ | Uzbekistan |
| CF | Central African Republic | JP | Japan | NL | Netherlands | VN | Viet Nam |
| CG | Congo | KE | Kenya | NO | Norway | YU | Yugoslavia |
| CH | Switzerland | KG | Kyrgyzstan | NZ | New Zealand | ZW | Zimbabwe |
| CI | Côte d'Ivoire | KP | Democratic People's Republic of Korea | PL | Poland | | |
| CM | Cameroon | KR | Republic of Korea | PT | Portugal | | |
| CN | China | KZ | Kazakstan | RO | Romania | | |
| CU | Cuba | LC | Saint Lucia | RU | Russian Federation | | |
| CZ | Czech Republic | LI | Liechtenstein | SD | Sudan | | |
| DE | Germany | LK | Sri Lanka | SE | Sweden | | |
| DK | Denmark | LR | Liberia | SG | Singapore | | |
| EE | Estonia | | | | | | |

AQUEOUS DISINFECTING CLEANING COMPOSITION

The present invention is directed to aqueous, ready to use cleaning and disinfectant compositions which include hydrogen peroxide as an active disinfecting constituent, as well as methods for their production and methods for cleaning and disinfecting surfaces which include such compositions.

Known to the art are various ready to use cleaning and disinfecting compositions which include as germicidal active constituents one or more component such as alcohols, phenolic containing materials, quaternary ammonium compounds as well as acids. However, many such known prior art compositions also frequently induce ocular and/or dermal irritation and this hampers their acceptance and use.

The current state of the art indicates the need for improved disinfecting compositions, particularly in a ready to use form, which may be classed as broad spectrum disinfecting compositions, but preferably may be classed as hospital strength disinfecting compositions. The current state of the art also indicates the need for improved methods for the disinfection, and preferably the combined disinfection and cleaning of hard surfaces.

According to one aspect of the present invention there is provided a ready to use aqueous cleaning and disinfecting composition which includes the following constituents by weight:

- 0.1 - 20%wt. of a C₁-C₆ monohydric alcohol;
- 1.0 - 10%wt. of a glycol ether, or butoxypropanol or propoxypropanol;
- 0.1 - 12%wt. of a nonionic surfactant;
- 0.1 - 1.5%wt. of hydrogen peroxide;
- 0.1 - 7%wt. of an organic acid;
- to 100%wt. water;

wherein the said composition is at an acidic pH, desirably at a pH of from 1 to about 4, and more desirably about 3.5, and may include minor amounts, i.e., to about 2.5%wt. of one or more optional constituents such as fragrances, coloring agents, thickening agents, gelling agents, pH buffers, pH adjusting agents, etc., known to those in the art as useful adjuvants in aqueous cleaning and disinfecting compositions. In most preferred embodiments, the inventive compositions provide hospital strength disinfecting to hard surfaces treated with the compositions.

According to a further aspect of the invention there is provided an improved process for providing cleaning and disinfection to a hard surface in need of such treatment which includes the step of providing an effective amount of the aqueous cleaning and disinfecting compositions described herein to said hard surface requiring cleaning and/or disinfecting treatment. According to a preferred embodiment, the improved process utilizes the ready to use aqueous cleaning and disinfecting composition outlined above.

The compositions of the invention are acidic, ready to use aqueous cleaning and disinfecting compositions which provide both a good cleaning benefit as well as excellent disinfecting characteristics particularly to hard surfaces. In particularly preferred embodiments the disinfectant characteristics of the compositions are sufficient such that they may be classified as "hospital strength" disinfectant compositions, as they demonstrate excellent antimicrobial activity against both gram positive type bacteria such as exemplified by *Staphylococcus aureus*, and gram negative type bacteria as exemplified by *Salmonella choleraesuis*. Thus the characteristics of both good cleaning and good disinfecting are provided in an aqueous cleaning composition having low amounts of volatile organic materials. These "low VOC" type materials are believed to be attributable to the synergistic effect of the selected constituents and in their relative proportions as taught herein. Compositions having such constituents, which provide the effects described herein are not believed to have been hitherto known to the art.

The compositions according to the instant invention include 0.1 - 20%wt. of a C₁-C₆ monohydric alcohol. Mixtures of two or more such C₁-C₆ monohydric alcohols may also be used. Exemplary and preferred monohydric alcohols include methanol, ethanol, propanol, isopropanol and n-propanol of which ethanol is most preferred. Such materials are widely commercially available. Desirably, the a C₁-C₆ monohydric alcohol constituent is present from about 1 to about 12%wt., and yet more desirably from about 3 to about 7%wt.; most desirably about 5%wt. of the C₁-C₆ monohydric alcohol constituent is present. These low amounts of monohydric alcohol(s) as described herein are preferred so to provide an overall reduction in the amount of volatile organic materials in the inventive compositions. Yet surprisingly, the inventive compositions provide excellent disinfecting properties.

The compositions according to the invention include one or more glycol ethers which form 1.0 - 10%wt. of the inventive compositions and which provide a desirable stain and soil solublizing effect.

Preferred as solvents in this invention are the glycol ethers having the general structure R_a-O-R_b-OH, wherein R_a is an alkoxy of 1 to 20 carbon atoms, or aryloxy of at least 6 carbon atoms, and R_b is an ether condensate of propylene glycol and/or ethylene glycol having from 1 to 10 glycol monomer units.

Examples of preferred glycol ethers include ethylene glycol monobutyl ether (commercially available as Butyl Cellosolve®), diethylene glycol monobutyl ether (commercially available as Butyl Carbitol®, Union Carbide, Danbury CT), as well as butoxypropanol, propoxypropanol, mono-, di- and tri-propylene glycol butyl ethers, and mixtures thereof. These glycol ethers are widely commercially available, for example within the Dowanol™ glycol ether series from The Dow Chemical Company, (Midland, MI) or in the Carbitol® and Cellosolve® series from Union Carbide Co. (Danbury, CT).

Desirably, the glycol ether solvent is preferably employed in an amount ranging from about 3 to about 7%wt, but more desirably is present in an amount of about 5%wt. based on the total weight of the composition. The glycol ether

solvents present in the recited preferred and more preferred amounts have been found to provide a good cleaning benefit, but are not present in excessive amounts which may reduce the overall stability of the cleaning and disinfecting compositions being taught herein.

5 The compositions according to the invention include 0.1 - 12%wt. of a nonionic surfactant. Useful nonionic surfactants which may be included in the concentrate compositions include known art nonionic surfactant compounds. Practically any hydrophobic compound having a carboxy, hydroxy, amido, or amino group with a free hydrogen attached to the nitrogen can be condensed with
10 ethylene oxide or with the polyhydration product thereof, polyethylene glycol, to form a water soluble nonionic surfactant compound. Further, the length of the polyethenoxy hydrophobic and hydrophilic elements may vary. Exemplary nonionic compounds include the polyoxyethylene ethers of alkyl aromatic hydroxy compounds, e.g., alkylated polyoxyethylene phenols, polyoxyethylene
15 ethers of long chain aliphatic alcohols, the polyoxyethylene ethers of hydrophobic propylene oxide polymers, and the higher alkyl amine oxides.

To be mentioned as particularly useful nonionic surfactants are alkoxyated linear primary and secondary alcohols including those commercially available as PolyTergent® SL series (Olin Chemical Co., Stamford CT), Neodol® series
20 (Shell Chemical Co., Houston TX); as well as alkoxyated alkyl phenols including those commercially available under the tradename Triton® X series (Union Carbide Chem. Co., Danbury CT).

Particularly useful and preferred nonionic surfactants include alcohol alkoxyates, particularly alcohol ethoxyates based linear primary alcohols and
25 linear secondary alcohols. These are preferred as they exhibit excellent compatibility with the other constituents which make up the invention, provide a good soil and stain releasing benefit, are relatively non-toxic to humans, and are not particularly irritating to the skin, eyes or mucosal tissues.

Desirably, the preferred alcohol ethoxyates comprise a system of at least
30 two linear alcohol ethoxyates having different degrees of ethoxylation. More

desirably, the linear alcohol ethoxylate having the higher degree of ethoxylation is present in at least an amount equal to the linear alcohol ethoxylate having the lower degree of ethoxylation on a weight basis. Even more desirably, these are present in amounts where the one or more linear alcohol ethoxylate(s) having the higher degree of ethoxylation: the one or more linear alcohol ethoxylate(s) having the lower degree of ethoxylation are present in the ratio of from 1:1 to 4:1 on a weight basis. One exemplary system of two nonionic surfactants is Neodol® 23-6.5, a nonionic alcohol C₉-C₁₁ethoxylate and having an average of 6.5 mols of ethoxylation per mol of the alcohol, and Neodol® 91-8, a nonionic alcohol C₉-C₁₁ethoxylate and having an average of 8 mols of ethoxylation per mol of the alcohol. In this exemplary system, the Neodol® 23-6.5 is present in an amount of from 1.5%wt. to 4.0%wt., and the Neodol® 91-8 is present in an amount of from 3.0%wt. to 6.0%wt. but more desirably the amount of Neodol® 91-8 equals or exceeds the amount of Neodol® 23-6.5 present.

The nonionic surfactant constituent according to the invention may be a single surfactant but is desirably a plurality of nonionic surfactants which comprise up to about 12%wt. based on the total weight of the composition. Desirably, the nonionic surfactant comprises between about 0.1%wt. to about 12%wt., more desirably between about 3%wt. to about 10%wt.

The ready to use cleaning and disinfecting compositions of the invention also include hydrogen peroxide as a primary disinfecting constituent. The hydrogen peroxide is present in no more than about 1.5%wt. based on the total weight of the ready to use aqueous cleaning and disinfecting composition but is desirably less, i.e., is present in an amount of from about 0.05%wt. to about 1.45%wt. A minimum of 1.0%wt. H₂O₂ is required to achieve hospital strength level disinfection although it is believed lower levels of disinfection against a narrower range of microorganisms may be attained with lesser amounts of hydrogen peroxide than the preferred minimum amount of 1%wt. Desirably, the hydrogen peroxide is provided in an amount of 1.5%wt. This amount is preferred in order to allow for a slight loss of H₂O₂ during the shelf life of the ready to use

cleaning and disinfecting composition. Higher concentrations of H₂O₂ may be provided. However they are to be avoided, as it has been observed that such higher levels will cause an increase in skin whitening and is therefore not desirable.

5 An organic acid is included in the ready to use cleaning and disinfecting compositions taught herein in order to provide the desired acidic characteristic to the compositions. Such an organic acid is present in effective amounts so to establish a targeted pH range for compositions according to the invention. While any of a number of organic acids may be used, a preferred acid is citric acid,
10 which is available in anhydrous alkali metal salt form. Generally, citric acid may be present in amounts of up to about 7%wt. of the total composition, but more desirably, it is present in an amount to comprise from about 1.0% to about 5%.

 The cleaning and disinfecting compositions of the invention are adjusted to an acidic pH, generally less than 7, but desirably are maintained at an acidic pH of
15 about 1 to about 4 and less, and more desirably to about 3.5. Such may be achieved primarily by the addition of effective amounts of the one or more organic acids, as denoted above. Such pH may also be maintained, for example, by the inclusion of one or more pH buffers as described with reference to the optional constituents.

20 As the inventive compositions are aqueous in nature, water is a major constituent. Desirably deionized water is used.

 The constituents described herein are known to the art, and are commercially available from various sources including those described in *McCutcheon's Emulsifiers and Detergents (Vol. 1)*, *McCutcheon's Functional*
25 *Materials (Vol. 2)*, North American Edition, 1991; *Kirk-Othmer, Encyclopedia of Chemical Technology*, 3rd Ed., Vol. 22, the contents of which are herein incorporated by reference. For any particular composition, such optional ingredients should be compatible with the other ingredients present.

 The compositions of the invention may include minor amounts of one or
30 more optional constituents, as described hereinafter.

Foaming agents, and foam stabilizing agents may be provided, especially where the composition is packaged in a pressurized device, i.e., an aerosol canister or in a hand-held pumpable container (such as a hand-held trigger spraying vessel). Known foaming agents may be used including the following exemplary compositions: alkyl sulfates, alkyl sulfonates, amine oxides, alkanolamides, as well as others known to the art.

Further optional, but desirable constituents include fragrances, natural or synthetically produced. In compositions which include a fragrance, it is frequently desirable to include a fragrance solubilizer which assists in the dispersion, solution or mixing of the fragrance constituent in an aqueous base. When used, this fragrance solubilizer component is added in minor amounts, so as to be effective in aiding in the solubilization of the fragrance component, but not in any significantly greater proportion, such that it would be considered as a detergent constituent. Such minor amounts recited herein are generally up to about 0.3% by weight of the total composition but is more generally an amount of about 0.1% by weight and less, and preferably is present in amounts of about 0.05% by weight and less.

One or more known coloring agents may be added to modify the appearance of the compositions and

Known pH adjusting agents, including agents known to the art including mineral acids, basic compositions, and organic acids may be used in minor amounts. An exemplary composition includes citric acid, such as is available in an anhydrous salt form of an alkali metal citric acid. The addition of an effective amount of a pH adjusting agent is useful in establishing a targeted pH range for compositions according to the invention.

An effective amount of a pH buffering composition so to maintain the pH of the inventive compositions may also be added. The use of a pH buffering composition, may provide the benefit of hard water ion sequestration. Examples of such useful pH buffer compounds and/or pH buffering systems or compositions include alkali metal phosphates, polyphosphates, pyrophosphates, triphosphates,

tetraphosphates, silicates, metasilicates, polysilicates, carbonates, hydroxides, and mixtures thereof. Certain salts, such as the alkaline earth phosphates, carbonates, hydroxides, can also function as buffers. It may also be suitable to use as buffers such materials as aluminosilicates (zeolites), borates, aluminates and certain
5 organic materials such as gluconates, succinates, maleates, and their alkali metal salts. Others, not particularly elucidated here may also be used. Preferably, citric acid, such as is available in an anhydrous salt form of an alkali metal citric acid is added as it is readily commercially available, and effective.

Further useful constituents which may be included are one or more
10 thickening and/or gelling agents which may be added to in order to modify the viscous and/or thixotropic properties thereof. Known thickening and gelling agents including, but not limited to, cellulose compounds, naturally occurring starches as well as modified starches, gums such as xanthan gums, polymers and/or clays may be added.

15 As denoted above, the aqueous cleaning and disinfecting compositions according to the invention may include minor amounts of one or more optional additives including those known to the art as useful in such compositions. These optional constituents, if present, desirably comprise not more than a total of about 2.5%wt. based on the total weight of the inventive compositions and more
20 desirably are present in lesser amounts.

Aqueous cleaning and disinfecting compositions according to the invention is desirably provided as a ready to use product which may be directly applied to a hard surface. Hard surfaces which are to be particularly denoted are lavatory fixtures, lavatory appliances (toilets, bidets, shower stalls, bathtubs and
25 bathing appliances), wall and flooring surfaces especially those which include refractory materials and the like. Further hard surfaces which are particularly denoted are those associated with kitchen environments and other environments associated with food preparation. Hard surfaces which are those associated with hospital environments, medical laboratories and medical treatment environments.
30 These include hard surfaces found for example in operating theatres, surgical areas

and surgical preparation areas as well as surgical recovery areas, surfaces found on moveable equipment, i.e., gurneys, moveable equipment such as instruments, and moveable stands, moveable beds, wheelchairs, and the like, as well as surfaces found of equipment which is not normally moved including operating and examining tables, instruments such as non-moveable monitoring equipment, anaesthesia dispensing equipment, beds and the like. Such hard surfaces described above are to be understood as being recited by way of illustration and not be way of limitation.

The compositions according to the invention are useful in the cleaning and/or disinfecting of surfaces, especially hard surfaces, having deposited soil thereon. In such a process, cleaning and disinfection of such surfaces comprises the step of applying a stain releasing and disinfecting effective amount of a composition as taught herein to the stained surface. Afterwards, the compositions are optionally but desirably wiped, scrubbed or otherwise physically contacted with the hard surface, and further optionally, may be subsequently rinsed from such a cleaned and disinfected hard surface.

The hard surface cleaning and disinfecting composition provided according to the invention is conveniently provided as a ready-to-use product in a manually operated spray dispensing container. These containers are ideally suited for use in a consumer "spray and wipe" application. In such an application, the consumer generally applies an effective amount of the cleaning composition using the pump and, within a short time thereafter, wipes off the treated area with a rag, towel, or sponge, usually a disposable paper towel or sponge. For particularly heavy deposits of such undesired stains, multiple applications may also be used.

In a yet further embodiment, the compositions according to the invention may also be formulated so that they are be provided as an "aerosol" type product which is discharged from a pressurized aerosol container.

Whereas compositions of the present invention are intended as a ready to use product and is not specifically intended to be diluted into a further volume of water, nothing in this specification shall be understood as to limit the use of said

compositions with a further amount of water to form a cleaning and disinfecting solution. In such a proposed diluted cleaning solution, the greater the proportion of water added to form said cleaning and disinfecting dilution, the greater may be the reduction of the rate and/or efficacy of the thus formed cleaning and disinfecting solution in the treatment of a hard surface. Thus, an undesirable reduction in disinfectant efficacy may result and accordingly, longer residence times on the surface to be treated may be required in order to satisfactorily loosen stains and soils and provide a sufficient disinfecting effect. Alternatively, the usage of greater amounts and/or multiple treatments with such a disinfecting solution may be necessitated. Conversely, nothing in the specification shall be also understood to limit the forming of a "super-concentrated" cleaning and disinfecting composition based upon the composition described above. Such a super-concentrated composition is essentially the same as the compositions described above except in that they include a lesser amount of water.

Examples:

Exemplary formulations illustrating certain preferred embodiments of the inventive compositions which are described in more detail in Table 1 were formulated generally in accordance with the following protocol.

Into a suitably sized vessel, a measured amount of water was provided after which the constituents were added in the following sequence: surfactants, alcohol and glycol ethers, hydrogen peroxide, acid, and, lastly the coloring and fragrance constituents. All of the constituents were supplied at room temperature, and mixing of the constituents was achieved by the use of a mechanical stirrer with a small diameter propeller at the end of its rotating shaft. Mixing, which generally lasted from 5 minutes to 120 minutes was maintained until the particular exemplary formulation appeared to be homogeneous. The exemplary compositions were readily pourable, and retained well mixed characteristics (i.e., stable mixtures) upon standing for extend periods, even in excess of 120 days.

It is to be noted that the constituents may be added in any order, but it is preferred that water be the initial constituent provided to a mixing vessel or apparatus as it is the major constituent and addition of the further constituents thereto is convenient.

5 The exact compositions of the example formulations are listed on Table 1, below wherein the individual constituents were used as supplied from its source.

| TABLE 1 | | |
|-------------------------------|-------------|--------------|
| | <u>Ex.1</u> | <u>Ex.2*</u> |
| Neodol® 23-6.5 | 2.5 | 2.5 |
| Neodol® 91-8 | 4.0 | 4.0 |
| Dipropyleneglycol butyl ether | 5.0 | 5.0 |
| Ethanol (95%vol.) | 5.0 | 5.0 |
| Citric acid | 2.87 | 2.87 |
| Hydrogen peroxide (50%) | 3.0 | 3.0 |
| Fragrance | 0.20 | 0.20 |
| Deionized water | 77.43 | 77.43 |

* the formulation of Ex. 1 is the same that of Ex. 2, but from a different batch

10 The identity of the particular constituents recited in Table 1 is disclosed in particular detail in Table 2.

| TABLE 2 | |
|-------------------------|---|
| Neodol® 23-6.5 | nonionic alcohol C ₁₂ -C ₁₅ ethoxylate (6.5 mol EO) (100%wt. actives) |
| Neodol® 91-8 | nonionic alcohol C ₉ -C ₁₁ ethoxylate (8 mol EO) (100%wt. actives) |
| Dowanol® DPnB | dipropylene glycol butyl ether (100%wt. actives) |
| ethanol (95%vol.) | ethanol (95% vol. active) |
| citric acid | anhydrous citric acid |
| Hydrogen peroxide (50%) | aqueous hydrogen peroxide (50% wt. actives) |
| Fragrance | proprietary composition |
| Deionized water | deionized water |

Evaluation of Antimicrobial Efficacy:

Several of the exemplary formulations described in more detail on Table 1 above were evaluated for their antimicrobial efficacy against *Staphylococcus aureus* (gram-positive type pathogenic bacteria) (ATCC 6538), *Salmonella choleraesuis* (gram-negative type pathogenic bacteria) (ATCC 10708), and *Pseudomonas aeruginosa* (ATCC 15442). The testing was performed in accordance with the protocols outlined in "Use-Dilution Method", Protocols 955.14, 955.15 and 964.02 described in Chapter 6 of "Official Methods of Analysis", 16th Edition, of the Association of Official Analytical Chemists; "Germicidal and Detergent Sanitizing Action of Disinfectants", 960.09 described in Chapter 6 of "Official Methods of Analysis", 15th Edition, of the Association of Official Analytical Chemists; or American Society for Testing and Materials (ASTM) E 1054-91 the contents of which are herein incorporated by reference. This test is also commonly referred to as the "AOAC Use-Dilution Test Method".

As is appreciated by the skilled practitioner in the art, the results of the AOAC Use-Dilution Test Method indicate the number of test substrates wherein the tested organism remains viable after contact for 10 minutes with a test disinfecting composition / total number of tested substrates (cylinders) evaluated in accordance with the AOAC Use-Dilution Test. Thus, a result of "0/60" indicates that of 60 test substrates bearing the test organism and contacted for 10

minutes in a test disinfecting composition, 0 test substrates had viable (live) test organisms at the conclusion of the test. Such a result is excellent, illustrating the excellent disinfecting efficacy of the tested composition.

Results of the antimicrobial testing are indicated on Table 3. The reported results indicate the number of test cylinders with live test organisms/number of test cylinders tested for each example formulation and organism tested.

| TABLE 3 | | | |
|---------------------|------------------------------|--------------------------------|-------------------------------|
| | <i>Staphylococcus aureus</i> | <i>Salmonella choleraesuis</i> | <i>Pseudomonas aeruginosa</i> |
| Example Formulation | | | |
| Ex. 1 | 0/60 | 0/60 | 0/60 |
| Ex. 2 | 0/60 | 0/60 | 0/60 |

From the results reported on Table 3, it is seen that the formulations according to Ex. 1 and Ex.2 are appropriately categorized as a "hospital strength" type disinfecting composition as they exhibit antimicrobial efficacy against all three of the bacteria *Staphylococcus aureus*, *Salmonella choleraesuis*, and *Pseudomonas aeruginosa* in accordance with the AOAC Use-dilution Test method outlined above. From the foregoing, it is to be understood that the compositions according to the invention provide excellent disinfecting benefits to hard surfaces, including hard surfaces. Such compositions in accordance with the present inventive teaching are particularly advantageously used against known bacteria commonly found in bathroom, kitchen and especially in hospital and health care environments. Still further, the efficacy of these compositions is believed effective against the polio virus as well. Such advantages clearly illustrate the superior characteristics of the compositions which, notwithstanding the relatively low content of volatile organic materials, surprisingly provide excellent antimicrobial benefits.

F:\USERS\ANP\FR\08295\241001\241PATWO.DOC

Claims:

1. A ready-to-use aqueous cleaning and disinfecting composition which comprises the following constituents:

0.1 - 20%wt. of a C₁-C₆ monohydric alcohol;
1.0 - 10%wt. of a glycol ether or butoxypropanol or propoxypropanol;
0.1 - 12%wt. of a nonionic surfactant;
0.1 - 1.5%wt. of hydrogen peroxide;
0.1 - 7%wt. of citric acid;
to 100%wt. water;

wherein the said composition is at an acidic pH.

2. The ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which further comprises: 0 - 2.5%wt. of one or more optional constituents selected from foaming agents, foam stabilizing agents, fragrances, fragrance solubilizers, coloring agents, pH adjusting agents, pH buffering agents, thickening agents and gelling agents.

3. The ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which comprises 1 - 12%wt. of a C₁-C₆ monohydric alcohol.

4. The ready-to-use aqueous cleaning and disinfecting composition according to claim 3 which comprises 3 - 7%wt. of a C₁-C₆ monohydric alcohol.

5. The ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which comprises a glycol ether selected from ethylene glycol monobutyl ether, diethylene glycol monobutyl ether, mono-, di- or tri-propylene glycol butyl ethers.

6. The ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which comprises butoxypropanol or propoxypropanol.
- 5 7. The ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which comprises 0.1 - 12%wt. of a nonionic surfactant based on alkoxylated linear primary alcohols, alkoxylated linear secondary alcohols, or alkoxylated alkyl phenols.
- 10 8. The ready-to-use aqueous cleaning and disinfecting composition according to claim 1 wherein the said composition is at pH of about 4 and less.
9. The ready-to-use aqueous cleaning and disinfecting composition according to claim 8 wherein the said composition is at pH of about 3.5 and less.
- 15 10. A ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which is effective against gram-positive type pathogenic bacteria.
- 20 11. A ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which is effective against gram-negative type pathogenic bacteria.
- 25 12. A ready-to-use aqueous cleaning and disinfecting composition according to claim 1 which is effective against at least one bacteria selected from: *Staphylococcus aureus*, *Salmonella choleraesuis*, or *Pseudomonas aeruginosa*.
13. A ready-to-use aqueous cleaning and disinfecting composition according to claim 12 which is effective against at least two bacteria selected from:

Staphylococcus aureus, *Salmonella choleraesuis*, or *Pseudomonas aeruginosa*.

5 14. A ready-to-use aqueous cleaning and disinfecting composition according to claim 13 which is effective against at all three bacteria: *Staphylococcus aureus*, *Salmonella choleraesuis*, or *Pseudomonas aeruginosa*.

10 15. A process for the disinfection of hard surfaces wherein the presence of gram- negative type pathogenic bacteria is suspected which comprises the process step of:

applying a germicidally effective amount of the composition according to claim 1.

15 16. A process for the disinfection of hard surfaces wherein the presence of gram- positive type pathogenic bacteria is suspected which comprises the process step of:

applying a germicidally effective amount of the composition according to claim 1.

20 17. A process for the disinfection of hard surfaces wherein the presence of one or more bacteria selected from *Staphylococcus aureus*, *Salmonella choleraesuis*, or *Pseudomonas aeruginosa* is suspected which comprises the process step of:

25 applying a germicidally effective amount of the composition according to claim 1.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 97/16101

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C11D7/50 C11D3/43 C11D3/39 C11D3/20 C11D3/48

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C11D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| A | WO 92 02607 A (HENKEL KG) 20 February 1992 see claims 1-10 --- | |
| A | EP 0 428 816 A (PROCTER & GAMBLE) 29 May 1991 see claims 1-7 ----- | |



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

13 February 1998

Date of mailing of the international search report

25/02/1998

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Fouquier, J-P

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 97/16101

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|---|---------------------|----------------------------|---------------------|
| WO 9202607 A | 20-02-92 | DE 4023893 A | 30-01-92 |
| | | AT 120230 T | 15-04-95 |
| | | DE 59105013 D | 27-04-95 |
| | | EP 0541589 A | 19-05-93 |
| | | ES 2069898 T | 16-05-95 |
| | | JP 5509343 T | 22-12-93 |
| | | US 5271860 A | 21-12-93 |
| EP 428816 A | 29-05-91 | AU 647053 B | 17-03-94 |
| | | AU 6688690 A | 30-05-91 |
| | | CA 2028512 A | 24-05-91 |
| | | JP 3199297 A | 30-08-91 |
| | | MX 172523 B | 17-12-93 |